

IS:6461 (Part XI)-1973

(Reaffirmed 1987)

Indian Standard

**GLOSSARY OF TERMS RELATING TO
CEMENT CONCRETE**

PART XI PRESTRESSED CONCRETE

(Third Reprint OCTOBER 1996)

UDC 001.4:666,982.4

© *Copyright* 1973

BUREAU OF INDIAN STANDARDS
MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG
NEW DELHI 110002

*Indian Standard*GLOSSARY OF TERMS RELATING TO
CEMENT CONCRETE

PART XI PRESTRESSED CONCRETE

Cement and Concrete Sectional Committee, BDC 2

*Chairman**Representing*

DR H. C. VISVESVARAYA

Cement Research Institute of India, New Delhi

Members

DR A. S. BHADURI	National Test House, Calcutta
SHRI E. K. RAMACHANDRAN (<i>Alternate</i>)	
SHRI A. K. CHATTERJI	Central Building Research Institute (CSIR), Roorkee
DR S. S. REHSI (<i>Alternate</i>)	
DIRECTOR	Central Road Research Institute (CSIR), New Delhi
DR R. K. GHOSH (<i>Alternate</i>)	
DIRECTOR (CSMRS)	Central Water & Power Commission, New Delhi
DEPUTY DIRECTOR (CSMRS) (<i>Alternate</i>)	
SHRI K. C. GHOSAL	Alokudyog Services Ltd, New Delhi
SHRI A. K. BISWAS (<i>Alternate</i>)	
DR R. K. GHOSH	Indian Roads Congress, New Delhi
DR R. R. HATTIANGADI	Associated Cement Companies Ltd, Bombay
SHRI P. J. JAGUS (<i>Alternate</i>)	
JOINT DIRECTOR, STANDARDS (B&S)	Research, Designs & Standards Organization, Lucknow
DEPUTY DIRECTOR, STANDARDS (B&S) (<i>Alternate</i>)	
SHRI S. B. JOSHI	S. B. Joshi & Co Ltd, Bombay
SHRI M. T. KANSE	Directorate General of Supplies & Disposals
SHRI S. L. KATHURIA	Roads Wing, Ministry of Transport & Shipping
SHRI S. R. KULKARNI	M. N. Dastur & Co (Private) Ltd, Calcutta
SHRI M. A. MEHTA	Concrete Association of India, Bombay
SHRI O. MUTHACHEN	Central Public Works Department
SUPERINTENDING ENGINEER, 2ND CIRCLE (<i>Alternate</i>)	
SHRI ERACH A. NADIRSHAH	Institution of Engineers (India), Calcutta
SHRI K. K. NAMBIAR	In personal capacity ('Ramanalaya', 11 First Crescent Park Road, Gandhinagar, Adyar, Madras)
BRIG NARESH PRASAD	Engineer-in-Chief's Branch, Army Headquarters
COL J. M. TOLANI (<i>Alternate</i>)	

(Continued on page 2)

BUREAU OF INDIAN STANDARDS

MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG

NEW DELHI 110002

Indian Standard

GLOSSARY OF TERMS RELATING TO CEMENT CONCRETE

PART XI PRESTRESSED CONCRETE

0. FOREWORD

0.1 This Indian Standard (Part XI) was adopted by the Indian Standards Institution on 16 February 1973, after the draft finalized by the Cement and Concrete Sectional Committee had been approved by the Civil Engineering Division Council.

0.2 Cement concrete is one of the most versatile and extensively used building materials in all civil engineering constructions. There are a number of technical terms connected with the basic materials for concrete as well as the production and use of concrete which quite often require clarification to give precise meaning to the stipulations in the standard specifications, codes of practices and other technical documents. It has, therefore, become necessary to standardize the various terms and definitions used in cement and concrete technology and thus avoid ambiguity in their interpretations. The Sectional Committee has, therefore, decided to bring out a series of glossaries of terms relating to concrete and concrete materials.

0.3 For convenience of reference, this glossary of terms relating to cement concrete has been grouped into the following twelve parts:

- Part I Concrete aggregates
- Part II Materials (other than cement and aggregate)
- Part III Concrete reinforcement
- Part IV Types of concrete
- Part V Formwork for concrete
- Part VI Equipment, tools and plant
- Part VII Mixing, laying, compaction, curing and other construction aspects
- Part VIII Properties of concrete
- Part IX Structural aspects
- Part X Tests and testing apparatus
- Part XI Prestressed concrete
- Part XII Miscellaneous

IS : 6461 (Part XI) - 1973

0.3.1 In addition to those given in 0.3, two separate standards have been brought out concerning terminology relating to pozzolanic materials and hydraulic cement. These standards are IS:4305-1967* and IS:4845-1968†.

0.4 In the formulation of this standard due weightage has been given to international co-ordination among the standards and practices prevailing in different countries in addition to relating it to the practices in the field in this country. This has been met by deriving assistance from the following publications:

BS 2787:1956 Glossary of terms for concrete and reinforced concrete. British Standards Institution.

BS 4340:1968 Glossary of formwork of terms. British Standards Institution.

ASTM Designation : C125 Definitions of terms relating to concrete aggregate. American Society for Testing and Materials.

ACI No. SP-19 Cement and concrete terminology. American Concrete Institute.

ACI 617-1968 Recommended practice for concrete formwork. American Concrete Institute.

1. SCOPE

1.1 This standard (Part XI) covers definitions of terms relating to prestressed concrete.

2. DEFINITIONS

2.0 For the purpose of this standard, the following definitions shall apply.

2.1 Anchor — In prestressed concrete, to lock the stressed tendon in position so that it will retain its stressed condition; in precast concrete construction, to attach the precast units to the building frame; in slabs on grade or walls, to fasten to rock or adjacent structures to prevent movement of the slab or wall with respect to the foundation, adjacent structure, or rock.

2.2 Anchorage — In post-tensioning, a device used to anchor the tendon to the concrete member; in pretensioning, a device used to anchor the tendon during hardening of the concrete; in precast concrete construction,

*Glossary of terms relating to pozzolana.

†Definitions and terminology relating to hydraulic cement.

the devices for attaching precast units to the building frame; in slab or wall construction the device used to anchor the slab or wall to the foundation, rock, or adjacent structure.

2.3 Anchorage Bond Stress — The bar forces divided by the product of the bar perimeter or perimeters and the embedment length.

2.4 Anchorage Deformation or Slip — The loss of elongation or stress in the tendons of prestressed concrete due to the deformation of the anchorage or slippage of the tendons in the anchorage device when the prestressing force is transferred from the jack to the anchorage device.

2.5 Anchorage Device — *See 2.2.*

2.6 Anchorage Loss — *See 2.4.*

2.7 Anchorage Zone — In post-tensioning, the region adjacent to the anchorage subjected to secondary stresses resulting from the distribution of the prestressing force; in pretensioning, the region in which the transfer bond stresses are developed.

2.8 Block Beam — A flexural member composed of individual blocks which are joined together by prestressing.

2.9 Bonded Member — A prestressed concrete member in which the tendons are bonded to the concrete either directly or through grouting.

2.10 Bonded Post-tensioning — Post-tensioned construction in which the annular spaces around the tendons are grouted after stressing, thereby bonding the tendon to the concrete section.

2.11 Bonded Tendon — A prestressing tendon which is bonded to the concrete either directly or through grouting.

2.12 Cable — *See 2.67.*

2.13 Camber — A slight, usually upward; curvature of a truss, beam, or form to improve appearance or to compensate for anticipated deflection, such as that produced as a normal consequence of the eccentricity from the centre of gravity of the section of the prestressing tendons.

2.14 Cap Cables — Short cables (tendons) introduced to prestress the zone of negative bending only.

2.15 Concentric Tendons — Tendons following a line coincident with the gravity axis of the prestressed concrete member.

2.16 Concrete, Prestressed — *See 2.53.*

2.17 Curvature Friction — Friction resulting from bends or curves in the specified prestressing cable profile.

IS:6461 (Part XI)-1973

2.18 Dead End — In the stressing of a tendon from one end only, the end opposite that to which stress is applied.

2.19 Dead-End Anchorage — The anchorage at that end of a tendon which is opposite the jacking end.

2.20 Deflected Tendons — Tendons which have a trajectory that is curved or bent with respect to the gravity axis of the concrete member.

2.21 Development Bond Stress — *See 2.3.*

2.22 Duct — A hole formed in a concrete member to accommodate a tendon for post-tensioning; a pipe or runway for electric, telephone, or other utilities.

2.23 Eccentric Tendon — A tendon which follows a trajectory not coincident with the gravity axis of the concrete member.

2.24 Effective Prestress — The stress remaining in concrete due to prestressing after, all losses have occurred, excluding the effect of superimposed loads, but including effect of weight of member.

2.25 Elastic Shortening — In prestressed concrete, the shortening of a member which occurs immediately on the application of forces induced by prestressing.

2.26 End Anchorage — Mechanical device to transmit prestressing force to the concrete in a post-tensioned member.

2.27 End Block — An enlarged end section of a member designed to reduce anchorage stresses to allowable values.

2.28 Final Prestress — *See 2.29.*

2.29 Final Stress — In prestressed concrete, the stress which exists after substantially all losses have occurred.

2.30 Flat Jack — A hydraulic jack consisting of light gauge metal bent and welded to a flat shape which expands under internal pressure.

2.31 Flexural Bond — In prestressed concrete, the stress between the concrete and the tendon which results from the application of external load.

2.32 Harped Tendons — *See 2.20.*

2.33 Hoyer Effect — In prestressed concrete, frictional forces which result from the tendency of the tendons to regain the diameter which they had before they were stressed.

2.34 Indented Wire — Wire having machine-made surface indentations intended to improve bond; depending on type of wire, may be used for either concrete reinforcement or pretensioning tendons.

2.35 Initial Prestress — The stress or force applied to concrete at the time of stressing.

2.36 Initial Stresses — The stresses occurring in prestressed concrete members before any losses occur.

2.37 Jack — A mechanical device of varying design used to apply force to prestressing tendons, adjust elevation of forms or form supports, and raise weights by small distances.

2.38 Jacking Device — The device used to stress the tendons for prestressed concrete; also, a device for raising a vertical slipform.

2.39 Jacking Force — Temporary force exerted by the device which introduces tension into prestressing tendons.

2.40 Jacking Stress — The maximum stress occurring in a prestressed tendon during stressing.

2.41 Linear Prestressing — Prestressing as applied to linear members, such as beams and columns.

2.42 Linear Transformation — The method of altering the trajectory of the prestressing tendon in any statically indeterminate prestressed structure by changing the location of the tendon at one or more interior supports without altering its position at the end supports and without changing the basic shape of the trajectory between any supports; linear transformation does not change the location of trajectory of the pressure line.

2.43 Loss of Prestress — The reduction of the prestressing force which results from the combined effects of creep in the steel and creep and shrinkage of the concrete; does not normally include friction losses but may include the effect of elastic deformation of the concrete.

2.44 Multielement Prestressing — Prestressing accomplished by stressing an assembly of several individual structural elements as a means of producing one integrated structural member.

2.45 Multistage Stressing — Prestressing performed in stages as the construction progresses.

2.46 Nonconcordant Tendons — In statically indeterminate structures, tendons that are not coincident with pressure line caused by the tendons.

2.47 Overstretching — Stressing of tendons to a value higher than designed for the initial stress to:

- a) overcome frictional losses,
- b) temporarily overstress the steel to reduce steel creep that occurs after anchorage, and

IS:6461 (Part XI)-1973

- c) counteract loss of prestressing force that is caused by subsequent prestressing of other tendons.

2.48 Parallel-Wire Unit— A post-tensioning tendon composed of a number of wires or strands which are approximately parallel.

2.49 Partial Prestressing— Prestressing to a stress level such that, under design loads, tensile stresses exist in the precompressed tensile zone of the prestressed member.

2.50 Partial Release— Release into a prestressed concrete member of a portion of the total prestress initially held wholly in the prestressed reinforcement.

2.51 Post-Tensioning— A method of prestressing reinforced concrete in which tendons are tensioned after the concrete has hardened.

2.52 Pre-Post-Tensioning— A method of fabricating prestressed concrete in which some of the tendons are pretensioned and a portion of the tendons are post-tensioned.

2.53 Prestressed Concrete— Concrete in which internal stresses of such magnitude and distribution are introduced that the tensile stresses resulting from the service loads are counteracted to a desired degree; in reinforced concrete the prestress is commonly introduced by tensioning the tendons.

2.54 Pretensioning— A method of prestressing reinforced concrete in which the tendons are tensioned before concreting.

2.55 Pretensioning Bed (or Bench)— The casting bed on which pretensioned members are manufactured and which resists the pretensioning force prior to release.

2.56 Sequence-Stressing Loss— In post-tensioning, the elastic loss in a stressed tendon resulting from the shortening of the member when additional tendons are stressed.

2.57 Sheath— An enclosure in which post-tensioned tendons are encased to prevent bonding during concrete placement.

2.58 Sheathing— The material forming the contact face of forms; also called lagging or sheeting.

2.59 Sheeting— See 2.58.

2.60 Shrinkage Loss— The loss of stress in the prestressing steel resulting from the shrinkage of the concrete.

2.61 Strand— A prestressing tendon composed of a number of wires most of which are twisted about a center wire of core.

2.62 Strand Grip— A device used to anchor strands.

- 2.63 Stress Corrosion** — Corrosion of a metal accelerated by stress.
- 2.64 Stressing End** — In prestressed concrete, the end of the tendon from which the load is applied when tendons are stressed from one end only.
- 2.65 Stress Relaxation** — Stress loss resulting from strain developed when a constant length is maintained under stress.
- 2.66 Swift** — A reel or turntable on which prestressing tendons are placed to facilitate handling and placing.
- 2.67 Tendon** — A steel element, such as a wire, cable, bar, rod, or strand used to impart prestress to concrete when the element is tensioned.
- 2.68 Tendon Profile** — The path or trajectory of the prestressing tendon.
- 2.69 Threaded Anchorage** — An anchorage device which is provided with threads to facilitate attaching the jacking device and to effect the anchorage.
- 2.70 Trajectory of Prestressing Force** — The path along which the prestress is effective in a structure or member; it is coincident with the centre of gravity of the tendons for simple flexural members and statically indeterminate members which are prestressed with concordant tendons, but is not coincident with the centre of gravity of the tendons of a statically indeterminate structure which is prestressed with nonconcordant tendons.
- 2.71 Transfer** — The act of transferring the stress in prestressing tendons from the jacks or pretensioning bed to the concrete member.
- 2.72 Transfer Bond** — In pretensioning, the bond stress resulting from the transfer of stress from the tendon to the concrete.
- 2.73 Transfer Length** — *See 2.75.*
- 2.74 Transfer Strength** — The concrete strength required before stress is transferred from the stressing mechanism to the concrete.
- 2.75 Transmission Length** — The distance at the end of a pretensioned tendon necessary for the bond stress to develop the maximum tendon stress; sometimes called transfer length.
- 2.76 Transverse Prestress** — Prestress that is applied at right angles to the principal axis of a member.
- 2.77 Unbonded Member** — Post-tensioned, prestressed concrete element in which tensioning force is applied against end anchorages only, tendons being free to move within the element.

IS : 6461 (Part XI) - 1973

2.78 Unbonded Post-Tensioning — Post-tensioning in which the tendons are not grouted after stressing.

2.79 Unbonded Tendon — A tendon which is not bonded to the concrete section.

2.80 Wedge Anchorage — A device for providing the means of anchoring a tendon by wedging.

2.81 Wobble Coefficient — A coefficient used in determining the friction loss occurring in post-tensioning, which is assumed to account for the secondary curvature of the tendons.

2.82 Wobble Friction — Friction caused by the unintended variation of the prestressing steel sheath or duct from its specified profile.

(Continued from page 2)

<i>Members</i>	<i>Representing</i>
SHRI V. K. GHANEKAR	Structural Engineering Research Centre (CSIR), Roorkee
SHRI A. S. PRASADA RAO (Alternate)	
SHRI K. C. GHOSAL	Alokudyog Services Ltd, New Delhi
SHRI A. K. BISWAS (Alternate)	
SHRI V. N. GUNAJI	Buildings & Communications Department, Bombay
SHRI P. J. JAGUS	Associated Cement Companies Ltd, Bombay
SHRI S. R. KULKARNI	M. N. Dastur & Co Private Limited, Calcutta
SHRI B. C. PATEL (Alternate)	
SHRI G. C. MATHUR	National Buildings Organization, New Delhi
SHRI RAVINDER LAL (Alternate)	
SHRI M. A. MEHTA	Concrete Association of India, Bombay
SHRI C. L. N. IYENGAR (Alternate)	
DR P. K. MOHANTY	Tor-Isteg Steel Corporation, Calcutta
DR R. S. PRASAD (Alternate)	
SHRI K. K. NAMBIAR	In personal capacity ('RamanaIaya', 11 First Crescent Park Road, Gandhinagar, Adyar, Madras)
DR M. L. PURI	Central Road Research Institute (CSIR), New Delhi
SHRI N. S. RAMASWAMY	Roads Wing, Ministry of Transport & Shipping
SHRI R. P. SIEKA (Alternate)	
SHRI G. S. M. RAO	Geological Survey of India, Nagpur
SHRI T. N. S. RAO	Gammon India Ltd, Bombay
SHRI S. R. PINHEIRO (Alternate)	
SUPERINTENDING ENGINEER, 2ND CIRCLE	Central Public Works Department
SHRI S. G. VAIDYA (Alternate)	
SHRI N. M. THADANI	In personal capacity (82 Marine Drive, Bombay 2)
COL J. M. TOLANI	Engineer-in-Chief's Branch, Army Headquarters
MAJ D. D. SHARMA (Alternate)	
DR H. C. VISVESVARAYA	Cement Research Institute of India, New Delhi

BUREAU OF INDIAN STANDARDS

Headquarters:

Manak Bhavan, 9 Bahadur Shah Zafar Marg, NEW DELHI 110002

Telephones: 323 0131, 323 8375, 323 9402

Fax : 91 11 3234062, 91 11 3239399

Telegrams : Manaksanstha

(Common to all Offices)

Telephone

Central Laboratory :

Plot No. 20/9, Site IV, Sahibabad Industrial Area, Sahibabad 201010

8-77 00 32

Regional Offices:

Central : Manak Bhavan, 9 Bahadur Shah Zafar Marg, NEW DELHI 110002

323 76 17

*Eastern : 1/14 CIT Scheme VII M, V.I.P. Road, Maniktola, CALCUTTA 700054

337 86 62

Northern : SCO 335-336, Sector 34-A, CHANDIGARH 160022

60 38 43

Southern : C.I.T. Campus, IV Cross Road, MADRAS 600113

235 23 15

†Western : Manakalaya, E9, Behind Marol Telephone Exchange, Andheri (East),
MUMBAI 400093

832 92 95

Branch Offices::

'Pushpak', Nurmohamed Shaikh Marg, Khanpur, AHMEDABAD 380001

550 13 48

‡Peenya Industrial Area, 1st Stage, Bangalore-Tumkur Road,
BANGALORE 560058

839 49 55

Gangotri Complex, 5th Floor, Bhadbhada Road, T.T. Nagar, BHOPAL 462003

55 40 21

Plot No. 62-63, Unit VI, Ganga Nagar, BHUBANESHWAR 751001

40 36 27

Kalaikathir Buildings, 670 Avinashi Road, COIMBATORE 641037

21 01 41

Plot No. 43, Sector 16 A, Mathura Road, FARIDABAD 121001

8-28 88 01

Savitri Complex, 116 G.T. Road, GHAZIABAD 201001

8-71 19 96

53/5 Ward No.29, R.G. Barua Road, 5th By-lane, GUWAHATI 781003

54 11 37

5-8-56C, L.N. Gupta Marg, Nampally Station Road, HYDERABAD 500001

20 10 83

E-52, Chitaranjan Marg, C-Scheme, JAIPUR 302001

37 29 25

117/418 B, Sarvodaya Nagar, KANPUR 208005

21 68 76

Seth Bhawan, 2nd Floor, Behind Leela Cinema, Naval Kishore Road,
LUCKNOW 226001

23 89 23

Patliputra Industrial Estate, PATNA 800013

26 23 05

T.C. No. 14/1421, University P. O. Palayam, THIRUVANANTHAPURAM 695034

6 21 17

Inspection Offices (With Sale Point) :

Pushpanjali, 1st Floor, 205-A, West High Court Road, Shankar Nagar Square,
NAGPUR 440010

52 51 71

Institution of Engineers (India) Building 1332 Shivaji Nagar, PUNE 411005

32 36 35

*Sales Office is at 5 Chowringhee Approach, P.O. Princep Street,
CALCUTTA 700072

27 10 85

†Sales Office is at Novelty Chambers, Grant Road, MUMBAI 400007

309 65 28

‡Sales Office is at 'F' Block, Unity Building, Narashimaraja Square,
BANGALORE 560002

222 39 71